# INDUSTRIAL GASES SOLUTIONS





# INTELLIGENT, COMPREHENSIVE SOLUTIONS



#### Our quality standards

The quality of our products is the key to achieving customer satisfaction and to ensuring the long-term existence of our customers' operations.

Our equipment and processes are extremely reliable and comply with major standards and regulations – beyond the minimum requirements.

Our state-of-the-art valves meet DIN EN, ASTM and EIGA requirements. As a result, we can guarantee the highest process safety for your process and also the highest quality level for your products.

#### Tailor-made solutions

We can count on our long experience in process automation and offer you solutions from a single source that are perfectly tailored to the specific requirements of your application.

Our proven equipment and services support you throughout the entire production process.

Our valves were specifically developed to meet the strict requirements of cryogenic applications and oxygen service.

#### State-of-the-art process engineering

Our product range includes globe valves, butterfly valves, ball valves and pressure regulators to handle cryogenic and non-cryogenic process media in on/off and throttling service.

Compact electric, pneumatic and hand-operated actuators made of different materials are available to meet the requirements that apply in industrial gas environments.

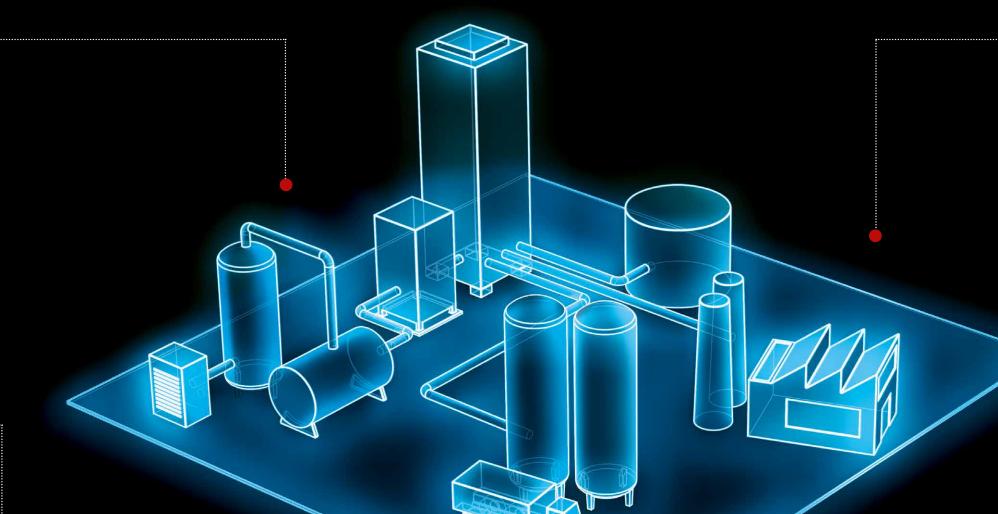
A wide range of valve accessories, such as positioners, transmitters, compact controllers, limit switches, solenoid valves, travel limiters and supply pressure regulators, rounds off our product range.



#### **COLD BOXES**

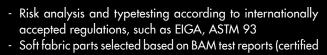
Typical applications: Joule-Thomson valves, turbine bypass valves

- Top-entry design, easy servicing
  Use at temperatures close to absolute zero by fitting valves with an insulating section and bellows seal
- High pressure ratings and large valve sizes available
   Designed to prevent the circulation of the cryogenic medium inside the valve



#### **OXYGEN**

Typical applications: oxygen relief valves (GOX), pump bypass valves (LOX)



- oxygen suitability)

   Extensive experience in sizing and selection of metallic and non-metallic parts for oxygen service

   Valves mounted and tested in certified cleanrooms



### TRANSPORTATION AND STORAGE

Typical applications: pressure control, filling level measurement

- Microprocessor-controlled transmitters with digital interface
  Modular design for easy retrofitting
  Remote data transmission using integrated GSM module
  Filling level monitoring in combination with SAM DIGITAL

- Functions as excess pressure valve and pressure build-up regulator in one unit
- Cleaning and testing in compliance with international standards (such as DIN EN 12300)
- Type examination according to 2014/68/EU





#### **COMPRESSORS AND AIR TREATMENT**

Typical applications: anti-surge valves as compressor bypass valves, blow-off valves

- Short actuating times with excellent control performance
  Effective noise-reducing measures
  Valve sizes up to NPS 32 (globe valves) and NPS 64
- Rugged design to meet the strictest requirements with extensive experience in the field



## SAMSON AT A GLANCE



#### **STAFF**

- Worldwide 4,500
- Europe 3,600
- Asia 700
- Americas 200
- Frankfurt am Main, Germany 1,800

#### INDUSTRIES AND APPLICATIONS

- Chemicals and petrochemicals
- Food and beverages
- Pharmaceuticals and biotechnology
- Oil and gas
- Liquefied Natural Gas (LNG)
- Marine equipment
- Power and energy
- Industrial gases
- Cryogenic applications
- District energy and building automation
- Metallurgy and mining
- Pulp and paper
- Water technology
- Other industries

#### **PRODUCTS**

- Valves
- Self-operated regulators
- Actuators
- Positioners and valve accessories
- Signal converters
- Controllers and automation systems
- Sensors and thermostats
- Digital solutions

#### **SALES SITES**

- More than 60 subsidiaries in over 40 countries
- More than 200 representatives

#### **PRODUCTION SITES**

- SAMSON Germany, Frankfurt, established in 1916
   Total plot and production area: 150,000 m²
- SAMSON France, Lyon, established in 1962
   Total plot and production area: 23,400 m<sup>2</sup>
- SAMSON Turkey, Istanbul, established in 1984
   Total plot and production area: 11,100 m²
- SAMSON USA, Baytown, TX, established in 1992
   Total plot and production area: 20,000 m²
- SAMSON China, Beijing, established in 1998
   Total plot and production area: 47,000 m<sup>2</sup>
- SAMSON India, Pune district, established in 1999
   Total plot and production area: 28,000 m²
- SAMSON AIR TORQUE, Bergamo, Italy Total plot and production area: 27,000 m<sup>2</sup>
- SAMSON CERA SYSTEM, Hermsdorf, Germany Total plot and production area: 14,700 m<sup>2</sup>
- SAMSON KT-ELEKTRONIK, Berlin, Germany Total plot and production area: 1,100 m<sup>2</sup>
- SAMSON LEUSCH, Neuss, Germany Total plot and production area: 18,400 m²
- SAMSON PFEIFFER, Kempen, Germany Total plot and production area: 20,300 m²
- SAMSON RINGO, Zaragoza, Spain Total plot and production area: 19,000 m²
- SAMSON SED, Bad Rappenau, Germany Total plot and production area: 10,400 m<sup>2</sup>
- SAMSON STARLINE, Bergamo, Italy Total plot and production area: 27,000 m²
- SAMSON VDH PRODUCTS, the Netherlands Total plot and production area: 12,000 m<sup>2</sup>
- SAMSON VETEC, Speyer, Germany Total plot and production area: 27,100 m²

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